

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS

1300 Pacific Avenue Natrona Heights, PA 15065-1147 Shawn Cooper Phone: 724-226-6498 Shawn.Cooper@atimaterials.com

MECHANICAL

Valid To: January 31, 2027 Certificate Number: 3109.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following tests <u>on armor, stainless steel, nickel-base, cobalt-base and titanium sheet, strip and plate products:</u>

<u>Test Method(s)¹:</u>

Bending ASTM E290; ISO 7438

Hardness

Brinell Hardness (3000 kg) ASTM E10

Rockwell Hardness (B, C, 15N, 15T, 30N, 30T) ASTM E18

Metallographic Evaluation

Grain Size ASTM E112 (Comparison Method only)

Inclusions ASTM E45 Method A; ISO 4967

Intergranular Attack IGA/M22

Macro-etch ASTM E340

Microhardness ASTM E92, E384

Knoop: 200 g, 500 g

Vickers: 200 g to 10 kg

Corrosion Testing

Pitting and Crevice Corrosion ASTM A923 Practices A and C, A1084,

G48 Method A and B

Salt Spray ASTM B117

Susceptibility to Stress Corrosion Cracking ASTM G30

(A2LA Cert. No. 3109.01) 12/04/2024

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 $\underline{\text{Test Method}(s)^1}:$

Corrosion Testing (continued)

Susceptibility to Intergranular Corrosion ASTM G28 Method A and B

Susceptibility to Intergranular Attack ASTM A262 Practices A, B, C, and E;

ISO 3651-1, ISO 3651-2 Method A;

SEP 1877

Stress Rupture ASTM E139

Tensile Test ASTM E8/E8M; EN-ISO 6892-1

Lab Heat Treatment AMS 2750²

Surface Roughness ASME B46.1 Section 3; ISO 4287

Cup Test EN-ISO 20482

Alpha Case Int. Procedure: "Alpha Case";

EN 2003-9

Elevated Temperature Tensile ASTM E21

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¹ When the date, edition, version, etc. is not identified in the scope of accreditation, laboratories may use the version that immediately precedes the current version for a period of one year from the date of publication of the standard test method, per Annex A, Part C of A2LA *R101 - General Requirements: Accreditation of Conformity Assessment Bodies*.

² Please note that this is not a test method but rather a heat treatment specification covering the pyrometric requirements for sample and specimen preparation.



Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS

Natrona Heights, PA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017

General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 4th day of December 2024.

Mr. Trace McInturff, Vice President, Accreditation Services For the Accreditation Council

Certificate Number 3109.01 Valid to January 31, 2027



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS

1300 Pacific Avenue Natrona Heights, PA 15065-1147 Shawn Cooper Phone: 724-226-6498 Shawn.Cooper@atimaterials.com

CHEMICAL

Valid To: January 31, 2027 Certificate Number: 3109.02

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to the laboratory above, as well as the *two satellite laboratories* below to perform the following tests on <u>armor</u>, <u>stainless steel</u>, <u>nickel-base</u>, <u>cobalt-base</u> and <u>titanium sheet</u>, <u>strip and plate products:</u>

<u>Test:</u>	Test Method(s) ¹ :
Spectroscopy Inductively Coupled Plasma (ICP) (Al, B, Cr, Cu, Fe, Mn, Mo, Ni, Si, Sn, V, Y, Zr)	ASTM E1479
Graphite Furnace Atomic Absorption (GFAA) (Ag, Bi, Cd, Pb, Se, Sn, Te, Tl)	ASTM E1184
Optical Emission Spectroscopy (OES) (Al, B, Sn, Ta, Ti)	ASTM E1086, E3047
X-Ray Fluorescence (XRF) Stainless Steels: (Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E572
Nickel Alloys: (Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E2465
Cobalt Alloys: (Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ta, Ti, V, W, Zr)	ASTM E2465
Elemental Analysis Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen, Oxygen, and Hydrogen by Inert Fusion- LECO (C, H, N, O, S)	ASTM E1019, E1447

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Route 981 North Latrobe, PA 15650

<u>Test Method(s)¹:</u>

Spectroscopy

Optical Emission Spectroscopy (OES)

ASTM E1086,

(Al, B, Sn) E3047

X-Ray Fluorescence (XRF)

Stainless Steels: ASTM E572

(Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)

Nickel Alloys: ASTM E2465

(Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)

Elemental Analysis

Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen by ASTM E1019

Inert Fusion- LECO

(C, N, O, S)

100 River Road Brackenridge, PA 15014

 $\underline{\text{Test Method}(s)^1}:$

Spectroscopy

Optical Emission Spectroscopy (OES)

ASTM E1086,

(Al, B, Sn) E3047

X-Ray Fluorescence (XRF)

Stainless Steels: ASTM E572

(Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Sn, Ti, V, W)

Nickel Alloys: ASTM E2465

(Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Sn, Ti, V, W)

Elemental Analysis

Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen and ASTM E1019

Oxygen by Inert Fusion- LECO

(C, N, O, S)

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¹ When the date, edition, version, etc. is not identified in the scope of accreditation, laboratories may use the version that immediately precedes the current version for a period of one year from the date of publication of the standard test method, per Annex A, Part C of A2LA R101 - General Requirements: Accreditation of Conformity Assessment Bodies.



Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS

Natrona Heights, PA

for technical competence in the field of

Chemical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017

General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system

(refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 4th day of December 2024.

Mr. Trace McInturff, Vice President, Accreditation Services For the Accreditation Council

Certificate Number 3109.02 Valid to January 31, 2027

For the tests to which this accreditation applies, please refer to the laboratory's Chemical Scope of Accreditation.



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

ATI FLAT ROLLED PRODUCTS HOLDINGS, LLC 695 Ohio Street Lockport, NY 14094

Shawn Cooper Phone: 724-226-6498 Shawn.cooper@atimetals.com

CHEMICAL

Valid To: January 31, 2027 Certificate Number: 3109.04

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to the laboratory to perform the following tests on <u>nickel-base</u>, <u>cobalt-base</u> and <u>steel alloy products:</u>

Test:	Test Method(s) ¹ :
Spectroscopy	
Optical Emission Spectroscopy (OES)	ASTM E415,
(Al, B, Sn)	E1086
X-Ray Fluorescence (XRF)	
Steel Alloys:	ASTM E322,
(Al, Co, Cr, Cu, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)	E572, E1085
Nickel Alloys:	ASTM E2465
(Al, Co, Cr, Cu, Fe, Mn, Mo, Nb, Ni, P, Si, Ti, V, W)	
Elemental Analysis	
Combustion Elemental Analysis Carbon and Sulfur by Infrared Nitrogen	ASTM E1019
by Inert Fusion- LECO	
(C, N, O, S)	

¹ When the date, edition, version, etc. is not identified in the scope of accreditation, laboratories may use the version that immediately precedes the current version for a period of one year from the date of publication of the standard measurement method, per Annex A, Part C of A2LA R101 - General Requirements: Accreditation of Conformity Assessment Bodies.

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Accredited Laboratory

A2LA has accredited

ATI FLAT ROLLED PRODUCTS HOLDINGS, LLC

Lockport, New York

for technical competence in the field of

Chemical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 General requirements for the competence of testing and calibration laboratories. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 2nd day of January 2025.

Mr. Trace McInturff, Vice President, Accreditation Services For the Accreditation Council Certificate Number 3109.04

Valid to January 31, 2027