



SAFETY DATA SHEET

Issue Date 28-May-2015

Revision Date 10-Jun-2020

Version 5

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Vanadium and Vanadium Alloys

Other means of identification

Product Code SAC014

Synonyms Vanadium and Vanadium Alloys (Product #986)

Recommended use of the chemical and restrictions on use

Recommended Use Alloy product manufacture.

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer Address

ATI, 1000 Six PPG Place, Pittsburgh, PA
15222 USA

Emergency telephone number

Emergency Telephone Chemtrec: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This material is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Emergency Overview

Appearance Various massive product forms

Physical state Solid

Odor Odorless

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:

Titanium dioxide an IARC Group 2B carcinogen.

Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer.

Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms Vanadium and Vanadium Alloys, (Product #986).

Chemical Name	CAS No.	Weight-%
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Vanadium	7440-62-2	70-98
Chromium	7440-47-3	0-40
Titanium	7440-32-6	0-15

4. FIRST AID MEASURES

First aid measures

Eye contact	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.
Skin Contact	None under normal use conditions.
Inhalation	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
Ingestion	Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed

Symptoms None anticipated.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Isolate large fires and allow to burn out. Smother small fires with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. **WARNING:** Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Titanium dioxide an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V₂O₅) affects eyes, skin, respiratory system.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Not applicable to massive product.

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following. Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL
Vanadium 7440-62-2	-	Ceiling: 0.5 mg/m ³ V2O5 respirable dust Ceiling: 0.1 mg/m ³ V2O5 fume
Chromium 7440-47-3	TWA: 0.5 mg/m ³	TWA: 1 mg/m ³
Titanium 7440-32-6	-	-

Appropriate engineering controls

Engineering Controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

Eye/face protection When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection Fire/flame resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.

Respiratory protection When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	Metallic, gray or silver		
<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>	
pH	-	Not applicable	
Melting point / freezing point	1580 °C / 2880 °F		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Product not flammable in the form as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air			
Upper flammability limit:	-		
Lower flammability limit:	-		
Vapor pressure	-	Not applicable	
Vapor density	-	Not applicable	
Specific Gravity	5.96		
Water solubility	Insoluble		
Solubility in other solvents	-		
Partition coefficient	-	Not applicable	
Autoignition temperature	-	Not applicable	
Decomposition temperature	-	Not applicable	
Kinematic viscosity	-	Not applicable	
Dynamic viscosity	-	Not applicable	
Explosive properties	Not applicable		
Oxidizing properties	Not applicable		

Other Information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	300-400 lb/ft ³

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.

Conditions to avoid

Dust formation and dust accumulation.

Incompatible materials

Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following. Chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, and freon.

Hazardous Decomposition Products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated:: Titanium dioxide an IARC Group 2B carcinogen. Hexavalent Chromium (Chromium VI) may cause lung, nasal, and/or sinus cancer. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure**Product Information**

Inhalation	Not an expected route of exposure for product in massive form.
Eye contact	Not an expected route of exposure for product in massive form.
Skin Contact	Product not classified.
Ingestion	Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Vanadium 7440-62-2	> 2000 mg/kg bw	-	-
Chromium 7440-47-3	> 3400 mg/kg bw	-	> 5.41 mg/L
Titanium 7440-32-6	> 5000 mg/kg bw	-	-

Information on toxicological effects

Symptoms None known.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity	Product not classified.
Skin corrosion/irritation	Product not classified.
Serious eye damage/eye irritation	Product not classified.
Sensitization	Product not classified.
Germ cell mutagenicity	Product not classified.
Carcinogenicity	Product not classified.

Chemical Name	ACGIH	IARC	NTP	OSHA
Chromium 7440-47-3		Group 3		

Reproductive toxicity	Product not classified.
STOT - single exposure	Product not classified.
STOT - repeated exposure	Product not classified.
Aspiration hazard	Product not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Vanadium 7440-62-2	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 ug of V/L .	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 ug of V/L.

Chromium 7440-47-3	-	-	-	-
Titanium 7440-32-6	The 72 h EC50 of titanium dioxide to Pseudokirchnerella subcapitata was 61 mg of TiO2/L.	The 96 h LC50 of titanium dioxide to Cyprinodon variegatus was greater than 10,000 mg of TiO2/L. The 96 h LC50 of titanium dioxide to Pimephales promelas was greater than 1,000 mg of TiO2/L .	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to Daphnia Magna was greater than 1000 mg of TiO2/L.

Other adverse effects**13. DISPOSAL CONSIDERATIONS****Waste treatment methods**

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging None anticipated.

Chemical Name	RCRA - D Series Wastes
Chromium 7440-47-3	5.0 mg/L regulatory level

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION**International Inventories**

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Chromium - 7440-47-3	7440-47-3	0-40	1.0

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium 7440-47-3		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Chromium 7440-47-3	5000 lb

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Vanadium 7440-62-2	X	X	X
Chromium 7440-47-3	X	X	X
Titanium 7440-32-6	X		

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 1	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	* = Chronic Health Hazard			

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Revision Note

SDS sections updated: 5, 9, 16

Note:

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

**Additional information available
from:**

Safety data sheets and labels available at ATImetals.com